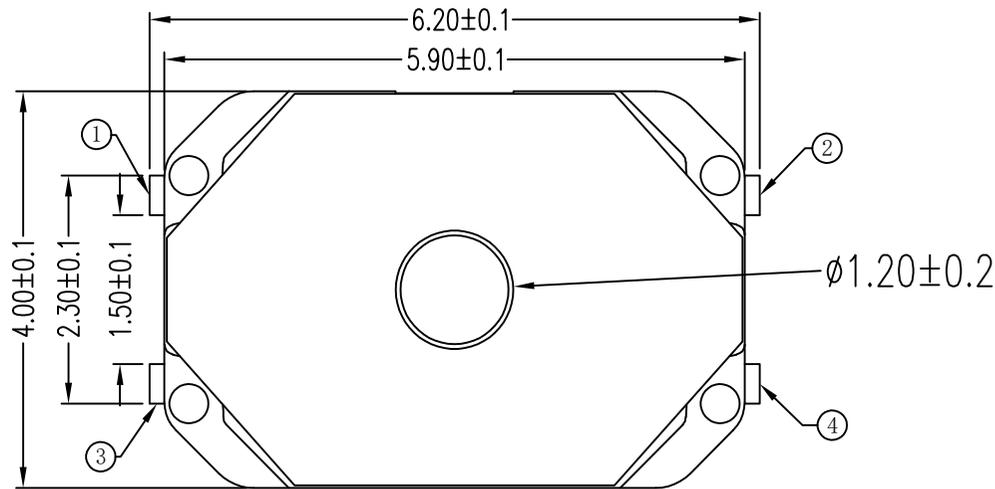
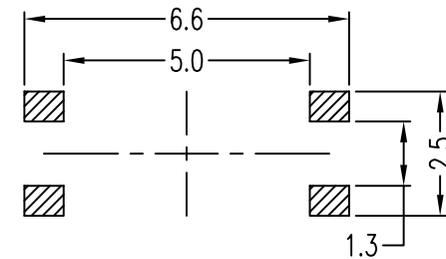
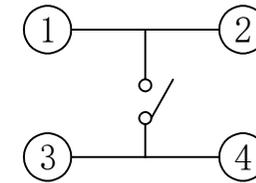


RoHS Compliant

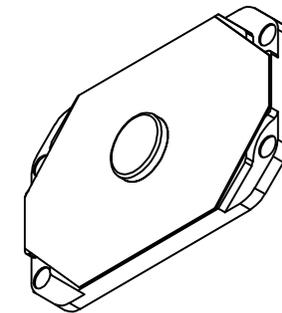
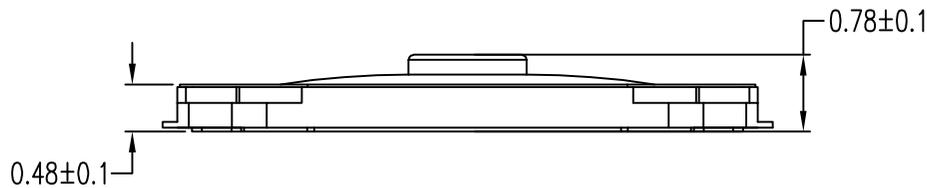
REVISIONS			
REV.	DESCRIPTION	DATE	DESIGN



SCHEMATIC



PCB.layout(1:2)



主要技术指标:
Main Specifications

气候等级 Climate grade	额定值 Rated values	接触电阻 Contact resistance	耐压 Dielectric strength	绝缘电阻 Insulation resistance	按压力 Operating force	行程 Travel	寿命 Life
-30℃~+80℃	Max50 mA12V DC Min10 μA12V DC	≤100mΩ	100V. AC. 1Min	≥100MΩ	250±30gf	0.22 ^{0.03} _{-0.02} mm	100000次

Bestcreate Technology Limited

TOLERANCES UNLESS OTHERWISE SPECIFIED:

X.	± 0.45	X.*	± 5'
.X	± 0.35	.X*	± 2'
.XX	± 0.25	.XX*	± 1'

DESIGN: I. L. DATE: 2017. 3. 1

CHECKED: C. W. DATE: 2017. 3. 1

APPROVED: C. W. DATE: 2017. 3. 1

TITLE: MEMBRANE SWITCH(4059SERIES)

MATERILA: PART NO: K-W104078A5-D SIZE: A4

FINSH: DWG NO: K-W104078A5-D 1 OF 2

REV: A UNIT mm SCALE 1=1 QUALITY SYMBOLS

Website:www.bsc-elec.com
Email:bestcreate@bsc-elec.com

RoHS Compliant

REVISIONS			
REV.	DESCRIPTION	DATE	DESIGN

一 包装流程：图1→图2→图3→图4→图5→图6

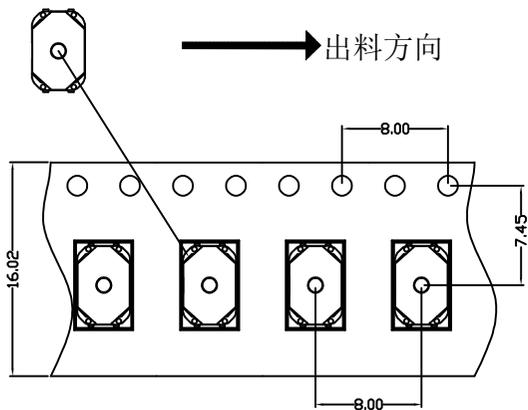


图1:成品载带

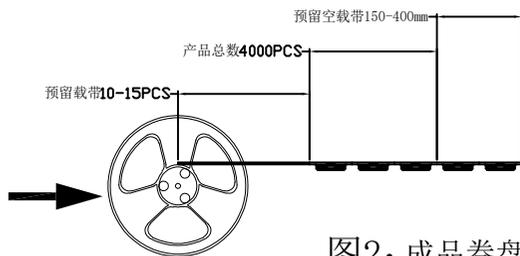
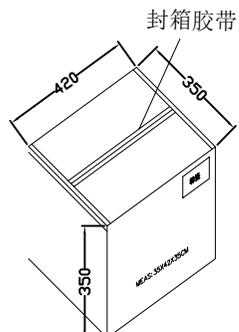


图2:成品卷盘



(2卷盘/袋内置干燥剂两包)

图4:卷盘袋装

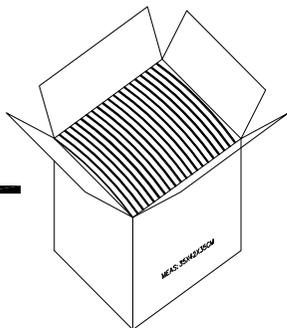


图5:卷盘装箱

图6:封箱

二 包装说明:

1, 载带卷装: 载带前空格预留15pcs, 每盘载带编装成品2000pcs, 载带后空格40pcs. 编装过程中将上盖带封烫好(封烫方式: 热封, 剥离力25-60gf), 将整个编装好产品卷入卷盘后用约200-300mm长美纹胶带粘住。

2, 包装开始: 将编装好的盘装产品按客户要求贴上物料标签(在载带定位孔一侧蓝色胶盘空白处), 贴好标签后按2盘卷盘装1个透明包装袋(每个包装袋两包干燥剂)装好物料, 抽真空封口。

3, 包装装箱: 将外箱底部用胶带封好待装, 将装好物料的包装袋口折叠好后依次放入纸箱内, 每箱装20卷盘。

4, 包装封箱: 物料装好后, 将空隙部分用泡棉填充。装好检查后将外箱用胶带包装封口。封箱后将物料标签贴在外箱的右上角位置(如包装图示位置)。

5, 如有尾数产品, 在卷盘及外箱标签侧边位置贴上“尾数”标识。

备注: 未装满的零数箱, 用其它规格小一号外箱包装, 如还有空箱位置需要用其它物料填充避免挤压变形。

Bestcreate Technology Limited

TOLERANCES UNLESS OTHERWISE SPECIFIED:

X.	±	0.45	X'	±	5'
.X	±	0.35	.X'	±	2'
.XX	±	0.25	.XX'	±	1'

Website: www.bsc-elec.com
Email: bestcreate@bsc-elec.com

DESIGN:	DATE:
I. L	2017. 3. 1
CHECKED:	DATE:
C. W	2017. 3. 1
APPROVED:	DATE:
C. W	2017. 3. 1

TITLE:
MEMBRANE SWITCH(4059SERIES)

MATERILA:	PART NO:	SIZE:
	K-W104078A5-D	A4
FINSH:	DWG NO:	
	K-W104078A5-D	2 OF 2

REV:	UNIT	SCALE	QUALITY SYMBOLS
A	mm	1=1	